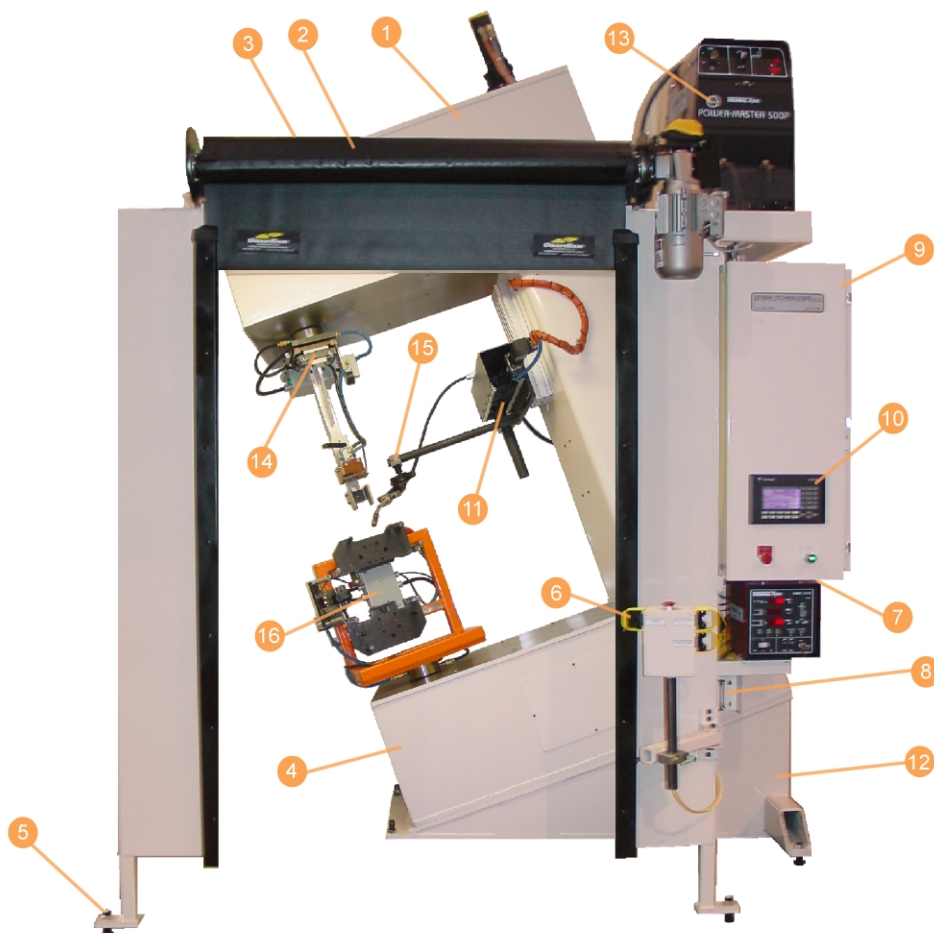


VERTICAL ROTARY WELD MACHINE (VWMS-6032 shown)



Standard Features:

- 1 Dual Powered Headstock
 - 24" or 32" Swing Radius
 - Variable Distance Between Faceplates
 - 2.5 to 15.0 rpm
 - Heavy Duty Rotary Bearings
 - Encoder Positional Feedback
- 2 Powered Curtian Open/Close Mechanism
- 3 Exhaust Hood
- 4 Low Backlash Drive System
- 5 Floor Leveling and Mounting Bolts
- 6 Dual Palmbutton Anti-Tie Down Cycle Start
- 7 Filter/Regulator/Lubricator
- 8 Gas Flowmeter
- 9 Machine Controller
 - Allen Bradley TM Processor
 - Touchscreen
 - 24 VDC Inputs
 - 120 VAC Outputs
- 10 Programmable Weld Schedules
 - Continuous
 - Skip
 - Spot

*Options:

- 11 Electronic Torch Camming
- 12 Tilt Machine (up to 20 Degrees)
- 13 Weld Equipment
 - Gas Metal Arc Welding
 - Gas Tungsten Arc Welding
 - Plasma Arc Welding
- 14 Weld Torch
- 15 XYZ Torch Adjusters
- 16 Tooling/Fixturing

**Specifications:

- Fixture/Part Weight: 500 lbs per spindle
- Faceplate Spacing: 48", 60", 72", 84", 96"
- Part/Fixture Swing Radius: 24", 32"
- Rotational Speed: 2.5 to 15 rpm
- Position Resolution Feedback: 0.1 degrees std.
- Machine Color: Safety Blue Standard
- Power Source: 460 VAC/60 hz
- Power Consumption: 40 amps (single weld)
80 amps (dual weld)



VWMS-6032 Optional Equipment:

- Above:
Panelview 550
- Top Left:
Tooling
- Top Right:
XYZ Torch Adjuster
Electronic Torch Camming
- Bottom Right:
VWMS-6032 without Tilt

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